

**FILTER HOUSING WITH INTERCHANGEABLE
FILTER MOUNTING PLATE**

BACKGROUND OF THE INVENTION

5 **Field of the Invention**

 The present invention relates generally to a fluid treatment apparatus having interchangeable fluid treatment elements. More specifically, it relates to a filter housing that can be adapted to accommodate different filter elements within a housing unit, including accommodating both inside-out and outside-in flow filters in a single housing.

10 **Description of the Related Art**

 Filters for removing impurities from fluid are well known and are used in many applications. For example, fluid treatment arrangements may be used to remove particulate matter from oil or water. Typically, filter elements are utilized with a particular size, capacity and fixed number within a fluid treatment arrangement.

 However, the prior art presents an inherent inflexibility on the part of the filtering system to adapt to different conditions. This may render the treatment system incapable of use for different applications. Also, many fluid treatment arrangements include multiple treatment elements. In many such applications where the number of treatment elements may be quite large the housing is very expensive, especially when fabricated from alloy materials.

 Existing filter housings are incapable of adapting to changes in service conditions that may necessitate a change in the direction of fluid to be treated, or the like. Compounding this problem is an inability on the part of present housings to accommodate treatment elements with different flow characteristics from a variety of element manufacturers.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a fluid treatment housing system capable of accommodating a plurality of fluid treatment elements of various dimensions with an inherent ability for the user to accommodate both pre and post treatment of fluids. These can include pre and post filter elements or fluid treatment materials such as charcoal or exchange resin materials and the like.

This and other objectives are achieved by the present invention, directed to a fluid filtration housing system comprising a first housing member, a second housing member and at least one interchangeable filter element mounting plate, said mounting plate comprising one or more apertures each having element mounts for releasably receiving a filter element. The element mounting plate can be changed to a different mounting plate to accommodate different treatment elements with different flow characteristics, commercially available from a variety of element manufacturers.

The interchangeable filter element mounting plate preferably has a mounting flange for securing the mounting plate within the housing members. In its most preferred embodiment, the mounting flange is secured between closure flanges on the housing members in a sealed relationship.

The fluid treatment housing system provides that fluid can be filtered in one direction, whereby the particulate matter is collected on the inside surface of the filter elements and, if desired, the housing system can be easily adapted to filter fluid in the other direction, to collect particulate matter on the outside of filter elements when the fluid direction across the filter is reversed.

The filter housing of the present invention can be further modified to pre-treat fluid by using a second housing member having an extended height for accommodating an additional set of filter elements. Correspondingly, when reverse flow of fluid is desired, a second or post treatment of the fluid traveling in the opposite direction can be obtained within the extended second housing member.

BRIEF DESCRIPTION OF DRAWINGS

The following drawings, in which like reference characters indicate like parts, are included for illustration of the present invention without limiting the invention in any manner whatsoever, wherein:

5 FIGURE 1 is a medial cross-sectional view of a filter housing system in accordance with the present invention, containing an inflow and outflow conduit within the first housing member illustrating inside-out filter elements suspended from the element mounting plate within the first housing member. The filter housing system is fitted with inside-out flow filter elements and a housing bonnet.

10 FIGURE 2 is a medial cross-sectional view of the filter housing system showing the element mounting plate replaced with a basket shaped outside-in filter element flow mounting plate, fitted with outside-in flow filter elements.

15 FIGURE 3 is a medial cross-sectional view of the filter housing system showing the housing fitted with an extended height bonnet and an element mounting plate containing pre-treatment outside-in filter elements. Also, within the extended height bonnet an inlet flow extension conduit and a seal ring installed above the element mounting plate. An after treatment utilizing outside-in flow filter elements in the first housing member.

20 FIGURE 4 is a medial cross-sectional view of the filter housing system showing the extended height bonnet second housing member with an inlet flow extension conduit and pre-treatment basket shaped element mounting plate with inside-out filter elements and an after treatment using a basket shaped outside-in filter element flow mounting plate with outside-in flow filter elements in the first housing member.

25 FIGURE 5 is a medial cross-sectional view of the filter housing system showing the housing with pre-filter and after-filter flow modifications, both first and second member housing elements containing inside-out fluid filter elements.

30 FIGURE 6 is a medial cross-sectional view of a widened first housing member containing an inflow and out flow conduit, fitted with both inside-out and outside-in flow filter elements and a housing bonnet. The filter housing accommodates both pre-

treatment inside-out flow and after-treatment outside-in within the first filter housing member.

FIGURE 7 is a medial cross-sectional view of a widened first housing member containing an inflow and out flow conduit, fitted with both pre-treatment and after-treatment inside-out flow filter elements within the first filter housing member.

FIGURE 8A is a perspective view of a mounting plate for use in the present housing system with a plurality of apertures for inside-out flow elements.

FIGURE 8B is a perspective view of a mounting plate for use in the present housing system with a plurality of apertures for outside-in flow elements.

FIGURE 8C is a perspective view of a widened mounting plate for use in the present housing system with apertures for inside-out pretreatment elements.

FIGURE 9A is a cross-sectional view of a basket type element mounting plate for outside-in filter flow in the first housing member.

FIGURE 9B is a cross-sectional view of a basket type element mounting plate for inside-out flow in the second housing member.

FIGURE 9C is a cross-sectional view of a basket type element mounting plate for outside-in flow in a widened first housing member.

FIGURE 9D is a cross-sectional view of a basket type element mounting plate for inside-out flow in a widened first housing member.

FIGURE 10 is a conduit seal retainer.

FIGURES 11A is a perspective view of short extension conduit.

FIGURE 11B is a perspective view of long extension conduit.

FIGURE 12 is a common inside-out flow filter element known in the art.

FIGURE 13 is a common outside-in flow filter element known in the art.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

In the preferred embodiment, shown in the drawings attached hereto, the present invention comprises a first housing member 2, a second housing member 4 and a replaceable element mounting plate 6. Filters 3 for removing particulate debris

from a fluid flow are placed on the mounting plate 6 within the housing members 2 and 4, wherein one or more of the housing members 2 and 4 include conduits 21 and 7 to receive fluid flow.

5 In a preferred embodiment, shown in FIGURE 1, the first and second housing members 2 and 4 are separated by a sealed, substantially flat element mounting plate 6 having filter elements 3 mounted thereon. The filter elements 3 are positioned on the mounting plate 6 within the filter housing 2 to receive and remove particulate material from fluid flow between the conduits 21 and 7. The mounting plate 6 and filter elements 3 make up a sealed environment between the first and second housing
10 members 2 and 4 to ensure filtration of the fluid.

In the embodiment shown in FIGURE 1, fluid flows into the first housing member 2 through inlet conduit 21, into the interior of the second housing member 4 and down through the interior of filter elements 3, where debris are captured within the filter elements 3. Filter element 3 (as shown in FIG. 12) illustrates an inside-out
15 flow filter element known in the art. In the preferred embodiment the open end of the filter is secured to the aperture of mounting plate 6 (as shown in FIG. 8A) within the filter housing.

Any known method for securing the filters to the mounting plate may be used such as pressure fittings, tie rods or suitable threading. However, once the filter
20 element 3 is secured to the mounting plate 6 by the desired method, a sealed relationship is formed between the first and second housing members 2 and 4.

Fluid flow then exits the interior of the filter elements 3 into the interior of first housing member 2 and proceeds through outlet conduit 7, where it is discharged from the first housing member 2.

25 The sections corresponding to the interior of the first housing member 2 and the second housing member 4 are sealed from one another by a flat mounting plate 6 and filter elements 3 which are mounted thereon. In this regard, the mounting plate 6 forms a sealed environment through the use of gaskets 5 between the mounting plate 6 and housing members 2 and 4 and a conduit seal retainer 9 (as shown in FIG. 10) to
30 seal the conduit 21 as it passes through the mounting plate 6, and into communication

with the second housing member 4.

Once the filters 3 are installed on the mounting plate 6 in sealed relation therewith, the first 2 and second 4 housing members are fixed together. Although any known method for attaching the housing members 2 and 4 may be used, a method
5 which has been found to be suitable includes cooperating first and second housing flanges 13 and 11, through which one or more bolts 8 are inserted and secured with cooperating nuts 10 to maintain the sealed relationship of the housing.

In the preferred embodiment shown in FIGURE 2, the mounting plate 6a is a basket type (as shown in FIG. 9a) for retaining alternative filter elements 3a (as
10 shown in FIG. 13) which utilize an outside-in fluid flow, as previously known in the art. The Basket type mounting plate 6a extends down into first housing member 2 and, when filter elements 3a are attached to the mounting plate 6a, a sealed environment between the interiors of the housing members 2 and 4 is created.

Here, fluid flows into the first housing member 2 through conduit 21, into the
15 interior of the second housing member 4 and about the exterior of the filter elements 3a. In the preferred embodiment, filter elements 3a illustrate an outside-in filter, as known in the art, capable of filtering fluid as fluid flows from the exterior to the interior of the filter elements. As particulate matter is collected on the exterior of filters 3a, filtered fluid enters the interior of the first housing member 2 and exits the
20 first housing member 2 through the conduit 7.

The embodiment shown in FIGURE 3 provides for a first housing member 2 and an extended second housing member 4a with inlet conduit extension 21b (as shown in FIG. 11A), as well as inlet conduit 21 and outlet conduit 7 in the first housing member 2 to receive and discharge fluid flow. Filter elements 3a are located
25 within the second housing member 4a on a first substantially flat mounting plate 6c (as shown in FIG. 8B) for pretreating the fluid. A second set of filters 3a are mounted on a basket type mounting plate 6a within housing member 2 for an after treatment, providing two filtering treatments in a single pass.

In the preferred embodiment of FIGURE 3, housing members 4a and 2 are
30 separated by a flat mounting plate 6c and a basket mounting plate 6a having the

appropriate gaskets 5 and conduit seal retainer 9 to seal the interior environments of the housing members 2 and 4a. A set of pretreatment filter elements 3a are attached to the mounting plate 6c within the extended second housing member 4a and an after treatment set of filter elements 3a are attached to basket type mounting plate 6a within the first housing member 2.

As fluid flow from conduit 21 enters the interior of the second housing member 4a, particulate material is removed by filters 3a in housing member 4a by passing from the exterior of the filters 3a to the interior of the filters 3a. The pretreated fluids then pass down into the interior of the first housing member 2, flowing from the exterior of the filters 3a to the interior of the filters 3a and into housing member 2. The twice filtered fluids exit the first filter housing 2 via outlet conduit 7.

Similarly, the preferred embodiment shown in FIGURE 4 provides for a first housing member 2, and an extended housing member 4a, wherein the first housing member 2 includes an inlet conduit 21, an inlet conduit extension 21a (as shown in FIG. 11B) and an outlet conduit 7 for exit of the fluid. The first and second housing members 2 and 4a are separated by sealed basket mounting plates 6a and 6d each having a set of filter 3a and 3 respectively mounted thereon.

In this embodiment, pretreatment inside-out filters 3 are mounted on basket type mounting plate 6d (as shown in FIG.9B), located in the second housing member 4a. Post treatment outside-in filters 3a are attached to element mounting plate 6a hanging into the first housing member 2.

The preferred embodiment shown in FIGURE 4, provides for pre and post fluid filter treatment wherein fluid flow is directed through inlet conduit 21 into inlet conduit extension 21a and up to the interior of housing member 4a at the top end, above the top of the filters 3. The fluid is filtered from the interior to the exterior of the filter elements 3 and down to the exterior of the filter elements 3a in the first housing member 2. The fluid filters into the interior of the filters 3a, collecting in the interior of the first housing member 2 and exiting through outlet conduit 7. As such, the configuration of FIGURE 4 provides for inside-out pretreatment upstream in the

interior of the second housing member 4a and outside-in post treatment downstream in the interior of the first housing member 2.

In the embodiment shown in FIGURE 5, fluid flows into inlet conduit 21 of the first housing member 2, through the inlet conduit extension 21a and into the interior of the second housing member 4a above the filters 3. The fluid is filtered by passing from the interior to the exterior of filter elements 3 mounted on basket type filter element mounting plate 6d (as shown in FIG. 9B), which extends into the second housing member 4a. The filtered fluid then flows from the exterior of the upper pretreatment filters 3 to the interior of the post treatment filter elements 3 in the first housing member 2, mounted on mounting plate 6. The twice filtered fluid collects in the interior of the first housing member 2 and exits the first housing member 2 through outlet conduit 7.

The housing members 2 and 4a in the preferred embodiment of FIGURE 5 are separated by sealed element mounting plates 6 and basket element mounting plate 6d, having gaskets 5 between the housing members 2 and 4a and mounting plates 6 and 6d, respectively, as well as between the mounting plates 6 and 6d themselves.

The preferred embodiment of FIGURE 6 depicts a twice filtered fluid flow, having a first pretreatment fluid filtration using inside-out filter elements 3 and a second filtration utilizing outside-in filter flow elements 3a, the entire filtration occurring within a widened first housing member 2a. Fluid flow is directed through inlet conduit 21 and conduit extension 21b of the first housing member 2a, into the interior of widened second housing member 4b, and passes to the interior of inside-out filter flow elements 3. The pretreated fluid exits filters 3 and enters the interior of outside-in filter flow elements 3a all within the first housing member 2a.

In the preferred embodiment of FIGURE 6, housing members 4b and 2a are separated by a widened flat mounting plate 6e (as shown in FIG. 8C) and a widened basket mounting plate 6f (as shown in FIG. 9C) having the appropriate gaskets 5 and conduit seal retainer 9 to seal the interior environments of the housing members 2a and 4b. A set of pretreatment filter elements 3 are attached to the mounting plate 6e within the widened first housing member 2a and an after treatment set of filter

elements **3a** are attached to basket type mounting plate **6f** within the widened first housing member **2a**.

The housing members **2a** and **4b** in the preferred embodiment of FIGURE 6 are separated by sealed element mounting plates **6e** and basket element mounting plate **6f**, having gaskets **5** between the housing members **2a** and **4b** and mounting plates **6e** and **6f**, as well as between the mounting plates **6e** and **6f** themselves.

The preferred embodiment of FIGURE 7 depicts a twice filtered fluid flow, having a first and second fluid filtration utilizing inside-out filter flow elements **3** all within a widened first housing member **2a**. When fluid flow is directed through inlet conduit **21** and inlet conduit extension **21b** of first housing member **2a**, into the interior of widened second housing member **4b**, fluid then passes to the interior of inside-out filter flow elements **3** mounted on flat element plate **6e**. At this point the pretreated fluid flow reverses direction and enters filter elements **3** mounted on basket shaped element adapter plate **6g** (as shown in FIG. **9D**), leaving debris as it exits the filters **3** and enters the interior the first housing member **2a**. The fluid flow then exits the first filter housing member **2a** via outlet conduit **7**.

In the preferred embodiment of FIGURE 7, housing members **4b** and **2a** are separated by a widened flat mounting plate **6e** (as shown in FIG. **8C**) and a widened basket mounting plate **6g** (as shown in FIG. **9D**) having the appropriate gaskets **5** and conduit seal retainer **9** to seal the interior environments of the housing members **2a** and **4b**. A set of pretreatment filter elements **3** are attached to the mounting plate **6e** within the widened first housing member **2a** and a post treatment set of filter elements **3** are attached to basket type mounting plate **6g** within the widened first housing member **2a**.

The housing members **2a** and **4b** in the preferred embodiment of FIGURE 7 are separated by sealed element mounting plates **6e** and basket element mounting plate **6g**, having gaskets **5** between the housing members **2a** and **4b** and mounting plates **6e** and **6g**, as well as between the mounting plates **6e** and **6g**.

In some fluid treatment services, such as phase separation, the flow direction through the filter housing will be reversed. The inlet conduit **21** will then become the

outlet and the outlet conduit 7 the inlet. Additional nozzles in the shell and bonnet to remove separated fluids may also be provided.

The advantages of a filtration system in accordance with the present invention is that the filter elements can be integrated and interchanged by the user to more
5 effectively and efficiently meet the demands of changes in service conditions. The housing members and mounting plates are preferably interchangeable to provide the maximum possibilities for treatment variation in a single system. As described above in the background section, conventional filter housing systems lack the ability to accommodate treatment elements with different flow characteristics from a variety of
10 element manufacturers.

The ability of the element mounting plate to be replaceable, to adapt to various filter elements, along with the unique combination of pre and after filter modifications as described in the preferred embodiments, sets the present invention apart from the prior art. Those skilled in the art will recognize that changes can be made from the
15 form and detail without departing from the spirit and scope of the invention and that all such changes are intended to be covered, limited only by the appended claims.